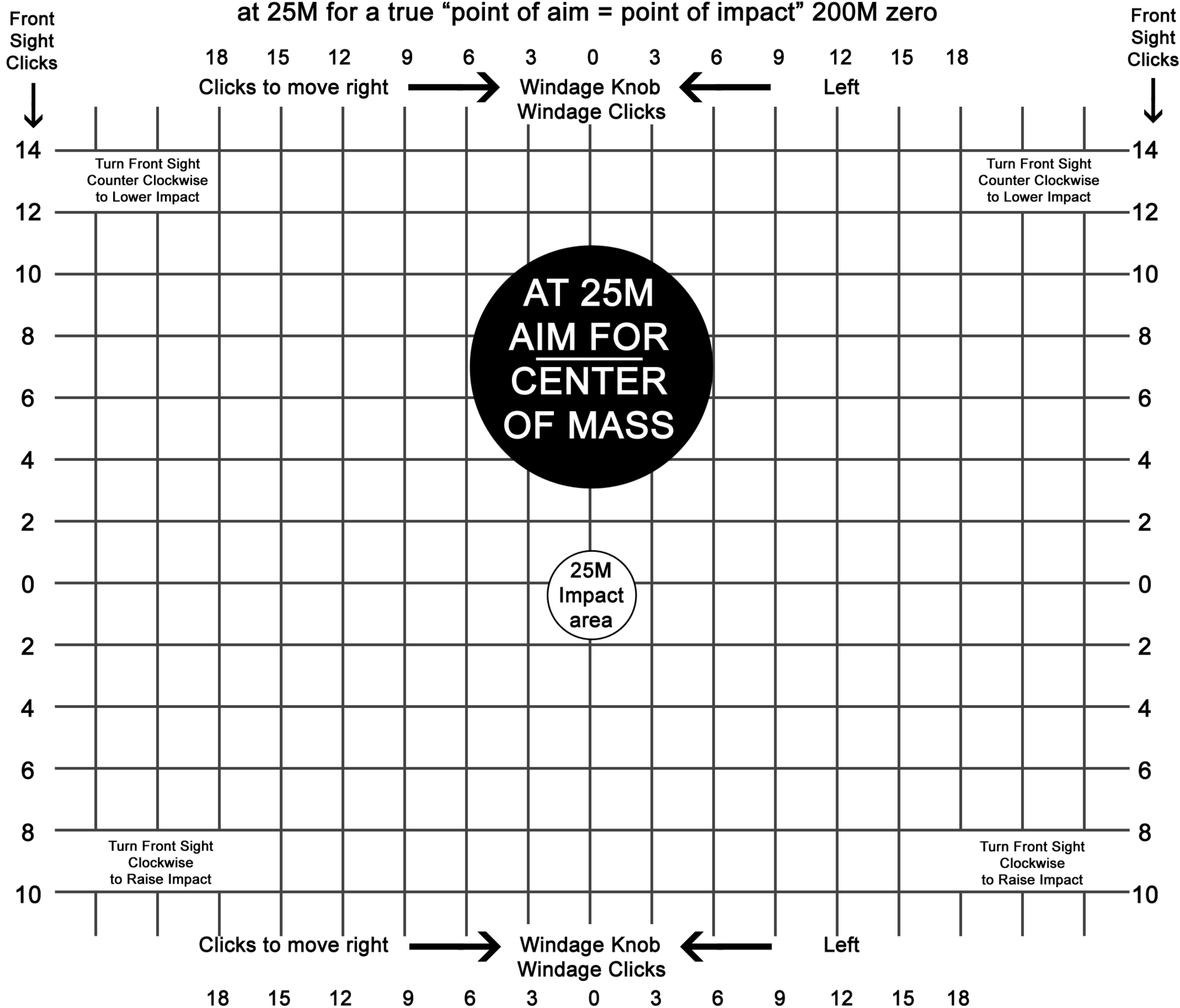




# TR-15 25M Off-Set Zeroing Target

Aim for center of Bull's Eye. Adjust front sight elevation to off-set bullets to impact 1 3/8" low at 25M for a true "point of aim = point of impact" 200M zero



Fire a 3-round group at the target bull's eye. The shot group should be centered 1 3/8" below the point of aim.

If the group is too low, rotate the front sight post adjusting wheel clockwise (while looking straight down on the post) the number of clicks indicated on the vertical scales above.

Or, if the group is too high, rotate the front sight post adjusting wheel counter-clockwise the number of clicks indicated on the vertical scales above.

Make zero windage adjustments with the rear sight windage knob as the horizontal scales above indicate.

3. One "click" on the front sight post moves the bullet strike 3/16" (or one-half of a vertical square above) at 25 meters.

4. Repeat firing a 3-round group. If the group is not centered in the "25M Impact area", repeat the preceding steps.

5. Once 25 meter zero is attained, the calibration of the front sight elevation zero should be checked at actual range. For example: If checking zero at 100M, the rear sight's 200M setting should group 2" high. Whereas: If checking zero at 100M, the rear sight's 300M setting should group 5" high.

Note: one front sight "click" at 100M moves the strike .75"